



COLD APPLIED GALVANISING SYSTEM

> TECHNICAL SPECIFICATION

Surface Preparation	Grit blast to SA2.5 (Rz50 - 70µm)
Approximate Drying Times @ 15°C:	
Touch Dry	10 mins
Dry to Handle	30 mins
Overcoat with Zinga	30 – 60 mins
Overcoat with Epoxy	24 hours
Application Temp Range	-15°C to + 40°C
Application Humidity Range	90%
Substrate Temp	> 3°C above Dew Point
Thinner	Zingasolv
Cleaner	Zingasolv/Gunwash
Pot Life	Unlimited
Packaging Available In:	1 kg Can
	2 kg Can
	5 kg Can
	10 kg Can
	25 kg Can
	500 ml Spray

> COVERAGE & CONSUMPTION

Wet Film Thickness (microns)	Dry Film Thickness (microns)	Coverage (Overspray & Wastage not accounted for)	Consumption (Overspray & Wastage not accounted for)
34	20	10.86 m ² /kg	0.09 m ² /kg
69	40	5.43 m ² /kg	0.18 m ² /kg
86	50	4.34 m ² /kg	0.23 m ² /kg
103	60	2.62 m ² /kg	0.28 m ² /kg
138	80	2.72 m ² /kg	0.37 m ² /kg
172	100	2.17 m ² /kg	0.46 m ² /kg
207	120	1.81 m ² /kg	0.55 m ² /kg
241	140	1.55 m ² /kg	0.64 m ² /kg
259	150	1.45 m ² /kg	0.69 m ² /kg
276	160	1.36 m ² /kg	0.74 m ² /kg
310	180	1.22 m ² /kg	0.83 m ² /kg
344	200	1.08 m ² /kg	0.92 m ² /kg